

Design and Analysis of Upright for FSAE Vehicle

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Abstract :Formula student is a platform for automotive enthusiasts where students from various colleges and universities design and manufacture an open cockpit formula style racecar. In formula racing car components experience immense load on each and every component, so it is necessary that the component should be able to withstand that amount of load without compromising on vehicle performance. This paper addresses static analysis of upright for formula SAE vehicle under different maneuvering conditions. The upright has been designed using 3D modelling software SOLIDWORKS.

Keywords—*SOLIDWORKS, UPRIGHT, STATIC ANALYSIS, RACECAR*

I. INTRODUCTION

Formula student is a platform for automotive enthusiasts where students from various colleges and universities design and manufacture an open cockpit formula style racecar. It is a student design competition where students design and manufacture a rule-compliant car to compete with each other.

Wheel assembly provides physical connection from the wheels to suspension links and provides mounting and installation for brake caliper. It acts as a rigid supporting element to all suspension systems and assists in maintaining the suspension geometry during various maneuvers.

Upright must be strong enough to withstand forces between tire and contact patch because all these forces go through the upright during running of the car. It sustains all forces because any failure of upright makes the car undrivable.

II. TERMS RELATED TO UPRIGHT

A) Caster: It is the angle made by the steering axis with the vertical of the tire. It generates a self-centering force due to mechanical trail. It also generates a negative value of camber on the outer wheel during cornering. Greater the value of this angle, greater will be the straight-line stability and more will be the driver feedback.[1]

B) King pin inclination: It is the angle made by the steering axis with the vertical when viewed from the front of the car. It affects tire wear due to scrub radius and also induces positive camber on the outer tire[1]

C) Camber: Camber is the inward or outward tilt of the front tires as viewed from the front. When the wheel is leaned towards the car, then it is called as negative camber. The value of the camber angle is determined by the tire wear rate and tire temperature.[1]

D) Steering arm: It decides the geometry of steering on the car.

III. CAD MODEL OF DESIGN

The upright was designed by using 3D modelling software SOLIDWORKS. Various iterations were made to obtain the design shown below on the basis of geometry constraints.



IV. MATERIAL SELECTION

The material selected for the upright is mild steel (AISI 1020) as it has high strength and has more fatigue life as compared to aluminium. Also, it is more easily available and has better manufacturability. It is also cheaper than aluminium. The properties used for analysis are as follows:

Property	Value	Units
Elastic Modulus	200000	N/mm ²
Poisson's Ratio	0.29	N/A
Shear Modulus	77000	N/mm ²
Mass Density	7900	kg/m ³
Tensile Strength	420.507	N/mm ²
Compressive Strength		N/mm ²
Yield Strength	351.571	N/mm ²

V. STATIC ANALYSIS

A. Static loads and Boundary conditions:

The specification of vehicle for calculation of forces on contact patch of tire for static analysis of upright:

- Mass of car with driver:260kg
- Height of center of gravity(C.G):280mm
- Static front rear weight distribution:46.7/53.3
- Lateral load transfer distribution:49.85/50.15
- Wheel base:1545mm
- Track width front:1118mm
- Track width rear:1170mm
- Wheel diameter:460mm
- Lateral acceleration:1.8gs
- Longitudinal acceleration:1.6gs
- Effective radius of brake disk:67.5mm

$$\text{Lateral load transfer}(N) = \frac{\text{Lateral acceleration}(g) \times \text{Weight}(N) \times \text{cg height}(m)}{\text{Track width}(m)}$$

$$\text{Longitudinal load transfer}(N) = \text{Acceleration}(g) \times \frac{\text{Weight}(N) \times \text{cg height}(m)}{\text{Wheelbase}(m)}$$

- Load in x direction=longitudinal acceleration× load on wheel.....[2]
- Load in y direction=lateral acceleration× load on wheel..[2]
- Load in z direction=bump forces...[2]
- Braking force on mount =load in x during deceleration×wheel radius(1/effective radius).....[2]

Maximum loads	upright
Tire X	2000N
Tire Y	2000N(towards center)
Tire Z	2000N
on caliper mount	7500N

VI. BOUNDARY CONDITIONS

The upper and lower ball joint point on upright were given as fixed hinge support. Also toe link point on upright and all remaining bolting points were given as fixed hinge support.

Nut bolts connection in analysis were given as rigid connection.[3]

VII. DESIGN OF PREVIOUS UPRIGHT AND ITS FAILURE ANALYSIS

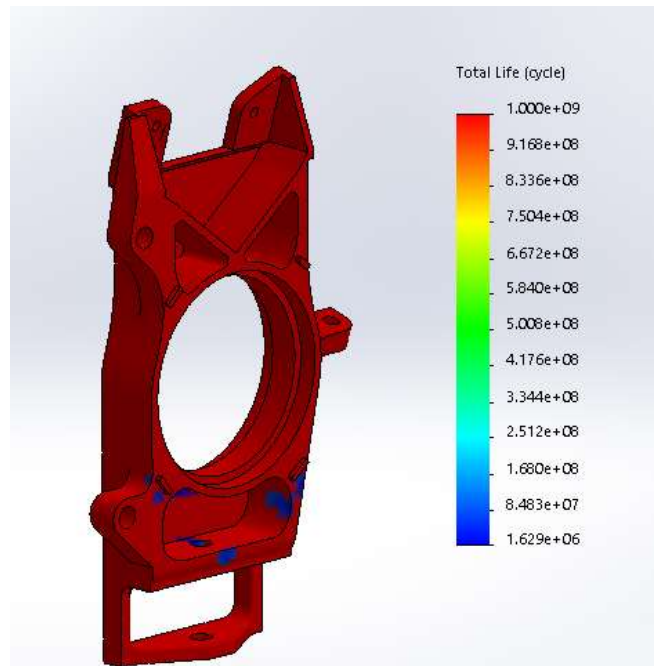


FIGURE . Total life calculation

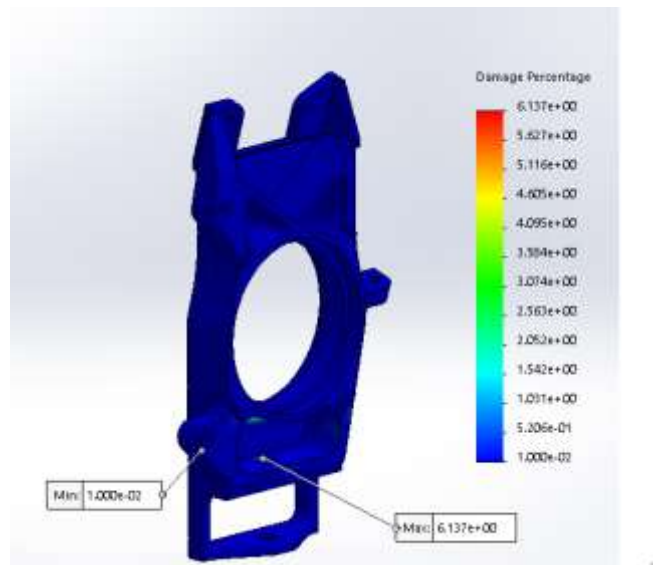


FIGURE . Damage percentage

We can say that above upright has some fatigue limit upto which it can sustain all the loads on it without initialization of crack on its surface.

After certain cycle upright has probability that it can fail near the region of lower ball joint as we can see from result that in lower region it has more probability of damage which is approximately equal to 6.1%.

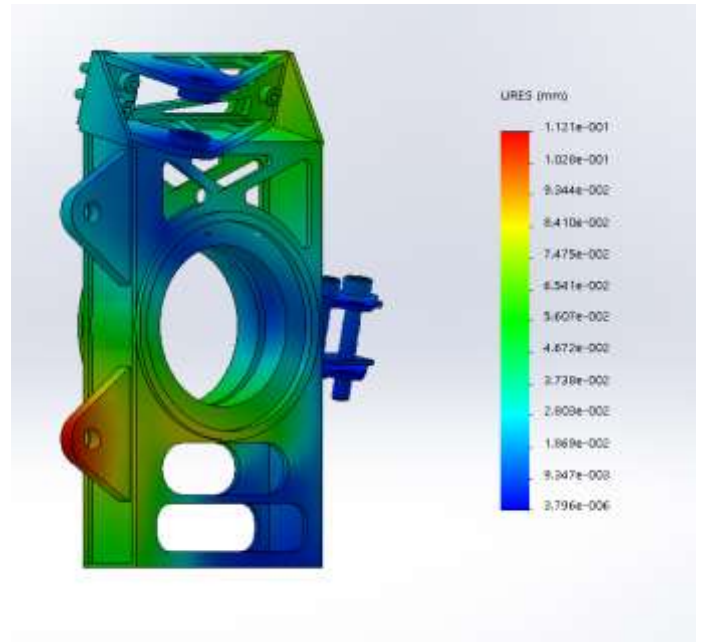
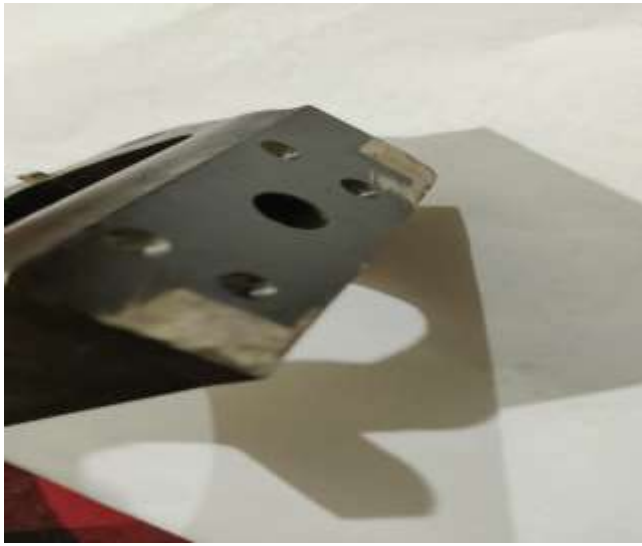


FIGURE 3.DEFORMATION IN BRAKING

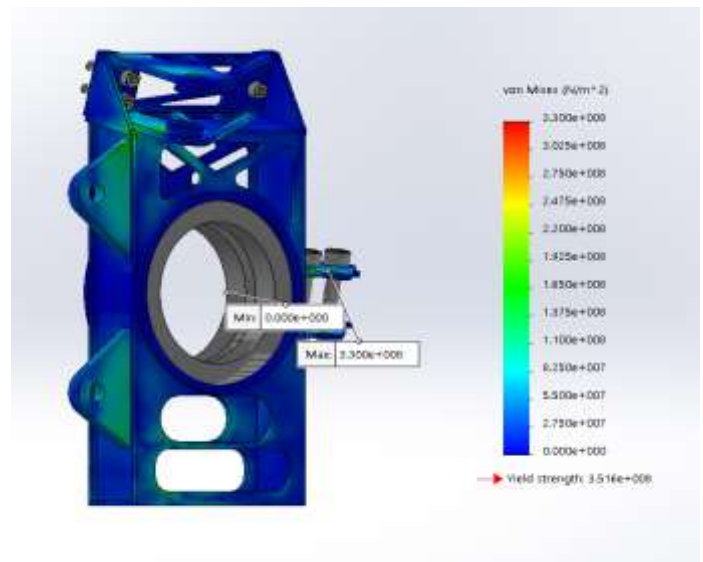


FIGURE 3.STRESS ANALYSIS IN BRAKING

VIII. STATIC ANALYSIS REPORT

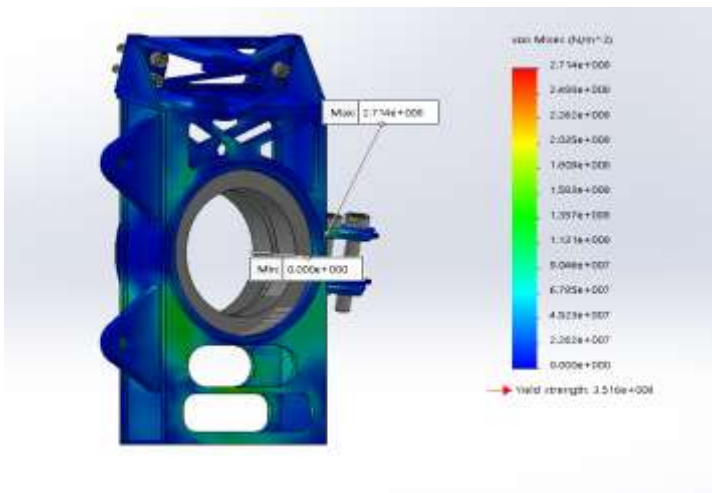


FIGURE 1.STRESS ANALYSIS IN CORNERING

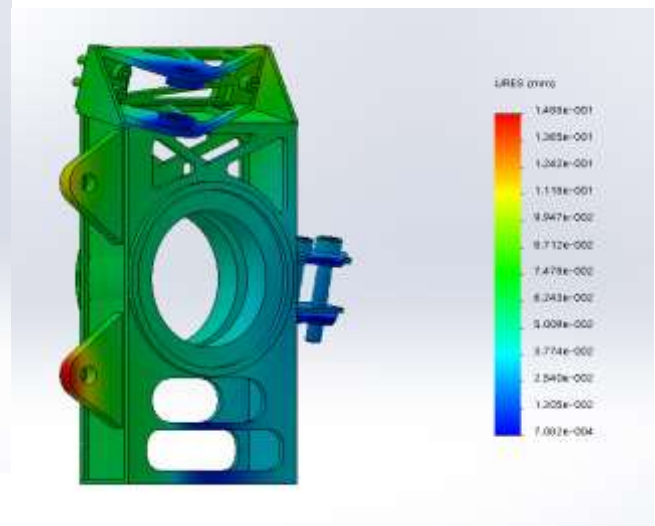


FIGURE 4.DEFORMATION IN BRAKING

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- [1] Milliken, W. F., and Milliken, D. L., "Race Car Vehicle Dynamics", SAE Inc. Milliken, 1995
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- [3] Fatigue analysis and Optimization of upright of FSAE Vehicle, Ayush Garg, manipal institute of technology, department of mechanical and manufacturing engineering, manipal university, Udupi-576103

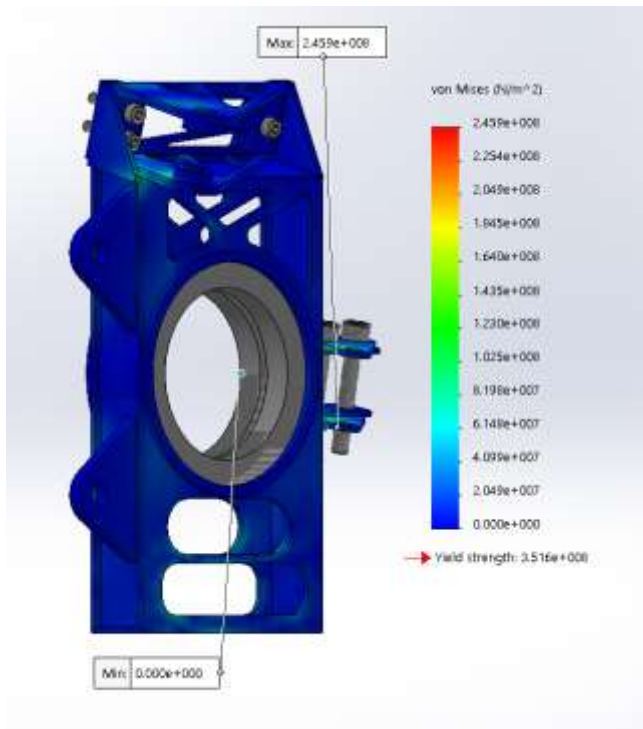


FIGURE 5. STRESS ANALYSIS IN BUMP

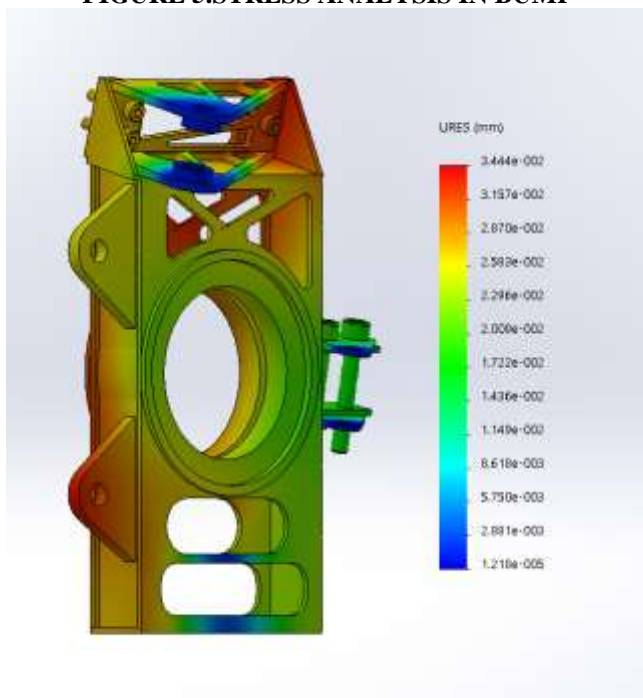


FIGURE 6. DEFORMATION IN BUMP

IX. RESULT

Upright had different values of factor of safety under different maneuverings

1. In bump upright had factor of safety of 1.4
2. In cornering upright had factor of safety of 1.3
3. In braking upright had factor of safety of 1.1

IX. CONCLUSION

The purpose of this paper is not only design and manufacture upright for fsae car but also to provide depth of knowledge and methodology regarding the design and analysis of upright.