

Calculating Compressive and Flexural Strength of Concrete by Computer Program.

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Abstract - The testing of concrete for its desired strength after casting is one of prime activities quality control of civil engineering project executions. The concrete is chiefly tested for its compressive strength and then the results are compared or checked with the desired design strength. In the era of computers used in every spectrum of life, the testing of materials and its results calculations also needs to be programed for calculations, validations and data storage. The cell based software do provide ease of calculations but storage and retrieval of data is difficult in those software. The current study is an effort to develop a program the calculations of compressive strength of concrete and flexural strength of the concrete as per Indian Standard Code of Practice. The standalone customized software used in calculations gives accurate and consistent results. Also, the validations programed with logics avoid hazy manual interpretations of the regulatory provisions and gives accurate results.

Key Words : Compressive Strength, Computer Program, Flexural Strength.

I. INTRODUCTION

Cement concrete is one of the major materials of construction in the present times. Concrete is used more than any other man-made material on the planet. There is about 6 billion cubic meters of concrete are made each year, which equals one cubic meter for every person on Earth. Also, it is the only material that can be used for any kind of civil engineering structure. Due to its versatility in manufacturing, handling, transportation, casting to any strength, it is the material of preference where strength, performance, durability, impermeability, fire resistance, abrasion and rot resistance are required. Cement concrete though apparently simple but actually complex material, due to its changing form from dry to wet, plastic and then hardened with chemical reactions and environmental conditions. Hence to achieve desired strength of the concrete, testing of concrete plays an important role in controlling and confirming the quality of cement concrete works. Systematic testing of the raw materials, fresh concrete and hardened concrete are indispensable part of any quality control program for civil engineering project. These helps to achieve higher efficiency of material used and grater assurance of the performance of the concrete with regard to both strength durability. Different regulatory authorities / bodies specify criteria for strength and testing as per the requirement of the particular zone / country. Indian Standard Test procedure[1] are adopted in the current study testing of concrete.

The concrete be tested at two stages, (i) Fresh Concrete and (ii) Hardened Concrete. Fresh concrete or plastic concrete is freshly mixed cement, aggregates, water and / or admixtures, ready for casting in to any shape. The predetermined quantities ascertained by mix design are mixed together and controlled the properties of concrete in the wet state, till pouring or casting. The fresh concrete is tested for workability (Slump Test), bleeding (Bleeding Test) and segregations (Vee-Bee Test).

The purpose of testing hardened concrete is to confirm that the concrete used at site has developed the required the desired strength. As the hardening of the concrete takes time it is not possible to know the actual strength of the concrete for some time. Also being mixture of different materials acted by chemical reactions the strength prediction or assurance of strength of structural concrete component is difficult by direct method. Instead indirect methods like cubes or cylinders casted during the actual pouring of the concrete are tested for various strength parameters and the strength of the structural components is thus known. Generally, the hardened concrete is tested for density, compressive strength, flexural strength, tensile strength, modulus of elasticity, permeability, cement content etc. Out of above list tests compressive strength and flexural strength very important and essentially carried out as part of concrete testing.



(A) Compressive Strength Test:

Indian Standard Code of Practice - IS 516 : 1959 Reaffirmed 2013[1], states various methods for testing of concrete. The compressive strength of the concrete is found out as per clause 5 of the IS 516. In this method concrete cube of 15cm x15cm x15cm or cylinders of 15cm diameter and 30cm length are tested for compressive strength. Test samples at recognized ages of 7 and 28 days or any other period as specified first kept in water at for 24 hours at a temperature between 24° to 32° . After 24 hours the samples taken from water, wiped off and then immediately placed in compression testing machine. Where it may be necessary to obtain the early strengths, tests are made at the ages of 24 hours $\pm \frac{1}{2}$ hour and 72 hours ± 2 hours of age of concrete.

The sample is then given vertical load at approximate rate of 140kg/sqcm/min. The final load at failure is recorded. The load divided bearing area of the cube gives compressive strength of the cube. The results are reported by checking the general criteria for 7 days (67% of specified strength) and 28 days(100% of specified strength) table-1. Also, individual compressive strength for a cube out of set of three cubes shall not have variation of results by \pm 15% than the average else the results. The cube strength of the cylindrical sample be obtained by multiplying 1.25 times the cylindrical compressive strength.

radic-1. Compressive Suchgui of Concrete at various age.
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Grade of Concrete	Minimum compressive strength N/mm ² at 7 days	Specified characteristic compressive strength N/mm ² at 28 days
M15	10.0	15.0
M20	13.5	20.0
M25	17.0	25.0
M30	20.0	30.0
M35	23.5	35.0
M40	27.0	40.0
M45	30.0	45.0

(B) Flexural Strength Test:

As per clause 8 of Indian Standard Code of Practice - IS 516 : 1959 Reaffirmed 2013[1], the flexural strength of the concrete can be determined by two-point test. In this method either of two sample sizes, immediately on removal from the water whilst they are still in a wet condition. The dimensions of each specimen shall be noted before testing. The test specimen in placed in loading arrangement as per figure-1. Two sizes either 10cmx10xcmx50cm or 15cmx15cmx70cm is tested for flexural strength. The sample size 10cmx10xmx50cm is used when maximum size of the aggregates used in 19mm. 15cmx15cmx70cm size is used for aggregates size is more than 19mm used in concrete. Test specimens kept immersed in water at a temperature of 24° to 30°C for 48 hours before testing, and tested While The load is applied without shock and increasing continuously at a rate at a rate of loading of 400 kg/min for the 15.0 cm specimens and at a rate of 180 kg/min for the 10.0 cm specimens. The load is increased until the specimen fails, and the maximum load applied to the specimen during the test is recorded. Also, distance between crack appeared on tension face of the specimen and nearest support is noted down for calculation purpose.





Figure -1. Flexural Test Arrangement

The flexural strength fb of the specimen is calculated using following formula, asper IS-516[1]

(1) If 'A' is greater than 20.0 cm for 15.0 cm specimen, or greater than 13.30 cm for a 10.0 cm specimen,

$$fb = \frac{p \ x \ l}{b \ x \ d^2}$$
....(1)

(2) If 'A' is less than 20.0 cm but greater than 17.0 cm for 15.0 cm specimen, or less than

$$fb = \frac{3 x p x l}{b x d^2}$$

.(2)

Where p = failure load and l, b, d are length, width and height of specimen respectively, 13.3 cm but greater than 11.0 cm for a 10.0 cm specimen

II. CURRENT PROJECT

Methodology

From the host of computer programming languages available in the market C# pronounced as C Sharp is used for programing in the current study. C Sharp is a multiparadigm programming language that supports imperative, generic and object-oriented programming. It is a part of the Microsoft .NET Framework. It is similar to C++ in its object-oriented syntax and is also influenced by Java and Delphi. The flexibility of C Sharp for desktop standalone application and web applications with static local data and dynamic server data is also merits for its section.



The development of any computer program has five parts or divisions.

1. Clarifying / Defining the Problem:

In this part the objectives of the program, desired output, desired input, processing of input with methods, feasibility of the implementing the program as decided.

2. Designing the problem.

In this part the flow of the operation on input parameter and deriving output parameter is planned. In case of object oriented Graphic User Interface (GUI) based program, forms are designed to house the inputs and output are also designed. Flow charts with logics are prepared in this part and all the raw work made ready for the coding. The repeatedly used methods / parts of programs called as functions are also decided and defined in this part. The functions are named part of a program with or without return value.

3. Coding the Program.

In this parts forms with control like, textboxes, buttons, labels, combo / list boxes, radio buttons or any other type of user friendly & understandable controls are prepared. Variable of appropriate type like, string, integer, single, double, Boolean etc. are assigned to the input and out put data. Arithmetic, trigonometrical operations with and without iterative actions are coded as per the syntax of the language. Errorless and correct results are ensured by putting intermediate checks and debugging commands. The final results with input data and output data if required is stored on local hard disk or server as per the requirement.

4. Testing the Program.

In this part the program coded as above is tested for its correctness and accuracy. The input data is entered in the forms and the output obtained is checked / verified / validated though other tools. Errors, ambiguities etc. traced in the program and removed / corrected and final correct output is obtained.

5. Documentation.

Once the coding of the program is established as correct one giving desired validated results the code is cleaned up for the unnecessary debug /checking points, duplicated variables, temporary sub programs etc. are streamlined and a neat and clean code is prepared and backed up as security.

Programing in C Sharp.

(1) Clarifying and defining the problem.

In this part two concrete tests viz compressive strength and flexural strength were selected for programming. The objectives to find out compressive strength 'fc' and flexural strength 'fb' are determined. Also, the conformity as per the respective provisions of Indian standard code is fixed as objective. The input and output parameters like sizes of samples, grade of concrete, maximum load taken till failure etc. are defined as variables.

(2) Designing the problem.

Here chronology for the input data and its calculations is designed. For Compressive strength test input data like sample ID, Machine Constant, Failure Load Reading, Dimensions of the cube, curing period, grade of the concrete etc. data is used as input hence appropriate type of variables are decided for it. General validations for input data like preventing alphabet, symbol, null values, multiple decimal points etc. in to input text boxes are decided and coded accordingly. The input data is converted in decimal numbers from text and stored to various variables. Mathematical calculations, logical operations are planned in systematic manner so as to have correct results while coding. The repeatedly used operations which are called functions like, calculating volume, density of each specimen, calculating average of three specimen are planned in this part.

Logical operations for deciding the conformity with IS Code like if the individual strength of the specimen is differing more than \pm 15% of the average compressive strength of three sample, the user be given to option either to discard the results and start data entry afresh or whatever the results are required to be stored is also formed in this part.

(3) Coding the Program.

(A) Compressive Strength Calculations for Concrete Cubes

The actual work of form design with programing is done in this part. The form for Compressive Strength of Concrete Cubes is designed considering data to be entered. Different names to variable are assigned on form and in code as per table-1.

The input on the form are defined by separate variable name than the code variable to avoid conflict or variables. **FCCMCCon** stands for <u>Form Concrete Compressive</u> <u>MaChine Constant</u>. Same way **CCCMCon** defines <u>Code</u> <u>Concrete Compressive <u>MaChine</u> Constant</u>. Likewise Length, Width, Height and Weight of three cubes is input on form and are stored in the code for further operations. The dimensional parameters are used to work out bearing area of the cubes and density of the cubes. The Machine constant is calibration constant for a particular compressive test machine to which observed load is multiplied to arrive at actual load. The actual load divided by bearing gives the compressive strength for each cube and average value of three cubes is reported as result.



Table – 2 Defining Variables

Variables	On Form	In Code
Input	Open for Input, the input shall be non -zero, non-negative	ve, non-alphabetic
Machine Calibration Constant	FCCMCCon	CCCMCCon
Length of Sample	FCCLen1, FCCLen2, FCCLen3	CCCLen1, CCCLen2, CCCLen3
Width of Sample	FCCWid1, FCCWid2, FCCWid3	CCCWid1,CCCWid2, CCWid3
Height of Sample	FCCHt1, FCCHt2, FCCHt3	CCCHt1, CCCHt2, CCCHt3
Weight of Sample	FCCWt1, FCCWt2, FCCWt3	CCCWt1, CCCWt2, CCCWt3
Observed Load	FCCObR1,FCCObR2, FCObR3	CCCObR1,CCCObR2, CCObR3
Concrete Grade	FCCGrade	CCCGrade
Age in Days	Rb07, Rb28 (on group box only one can be selected	Not required
	at a time)	
Output	Lock	ked for Input,
Density of Concrete	FCCDen1, FCCDen2, FCCDen3	CCCDen1,CCCDen2, CCCDen3
Actual Load	FCCActR1,FCCActR2, FCCActR3	CCCActR1,CCCActR2, CCCActR3
Compressive Stress	FCCCS1, FCCCS3, FCCCS3	CCCS1, CCCS3, CCCS3



REQUAIRED MINIMUM COMPRESSIVE STRENGTH FOR M 20 GRADE CONCRETE AT 28 DAYS AGE OF CONCRETE = 20 N/Squan.

Figure -2 Form Design for Compressive Strength Test

The figure-2 shows form design for Compressive Strength Test. The white coloured boxes are called textboxes and are used for data input. The gray coloured boxes are for the results and locked for editing so the possibility of mistakenly entering data in the results textboxes is eliminated. The general data like Sample ID, is entered and handled as string. The Machine Constant, Length of Sample, Width of Sample, Height of sample, Weight of Sample, Observed reading of failure load are stored on double type variables which in turn allows mathematical operations on it. The data entered on the form is always a string data from the textbox hence it needs to be converted in to double data type. The calculations of density are triggered and executed while leaving the textbox called Weight of Cube. The compressive strength is calculated as soon as leaving the textbox called Observed Reading.

Following is the code or actual program in C-Sharp. Here, first the repeatedly used tasks called as functions are defined. The functions reduces the length of the total program and speeds up the execution of the program. In compressive strength program average function is used for 3 sets of lengths, widths, heights, weight of cubes, observed readings, and compressive strengths. Similarly volume function calculates volume for as many samples but written only once.

The bold and italic text is explanation and normal text is the code.

Comment statement doesn't participate in program. //compressive strength program

```
Defining the function of average of three numbers
public double ThreeAvg(double a, double b, double c)
{
    double avg3 = Math.Round((a + b + c) / 3, 2);
    return avg3;
  }
```

Defining the function of calculation of volume public double CCVol (double a, double b, double c) {

```
double CVol = (a / 1000) * (b / 1000) * (c / 1000);
return CVol;
```

Data entry for sample Identification number

private void FCSSampleID_TextChanged(object sender, EventArgs e)



CCSSampleID = FBKCSSampleID.Text;

FCCMCCon.Text is form input converted in to decimal bearing number for machine constant and stored as CCCMCon in code

private void FCCMCCon_Leave(object sender, EventArgs
e)

CCCMCCon = Convert.ToDouble(FCCMCCon.Text);

Form input for sample length, width and height are converted in to decimal bearing number and stored in code private void FCCLen1_Leave(object sender, EventArgs e)

{
 CCCLen1 = Convert.ToDouble(FCCLen1.Text);
 private void FCCLen2_Leave(object sender, EventArgs
e)

CCCLen2 = Convert.ToDouble(FCCLen2.Text);

private void FCCLen3_Leave (object sender, EventArgs e)
{

CCCLen3 = Convert.ToDouble(FCCLen3.Text);

Function to calculate average is called the function is used for 3 times, viz for average of length, width and height. CCCLenAvg = ThreeAvg(CCCLen1, CCCLen2, CCCLen3); FCCLenAvg.Text = CCCLenAvg.ToString(); } private void FCCWid1_Leave(object sender, EventArgs e) CCCWid1 = Convert.ToDouble(FCCWid1.Text); private void FCCWid2_Leave(object sender, EventArgs e) CCCWid2 = Convert.ToDouble(FCCWid2.Text); private void FCCWid3_Leave(object sender, EventArgs e) CCCWid3 = Convert.ToDouble(FCCWid3.Text); CCCWidAvg = ThreeAvg(CCCWid1, CCCWid2, CCCWid3): FCCWidAvg.Text = CCCWidAvg.ToString(); private void FCCHt1_Leave(object sender, EventArgs e) CCCHt1 = Convert.ToDouble(FCCHt1.Text); private void FCCHt2_Leave(object sender, EventArgs e)

{
 CCCHt2 = Convert.ToDouble(FCCHt2.Text);
 }
 private void FCCHt3_Leave(object sender, EventArgs e)
 {
 CCCHt3 = Convert.ToDouble(FCCHt3.Text);
 CCCHtAvg = ThreeAvg(CCCHt1, CCCHt2, CCCHt3);
 FCCHtAvg.Text = CCCHtAvg.ToString();
 }
 Data entry for weight of sample and calculation of density,

Data entry for weight of sample and calculation of density, also writing the density result on form after converting from double to string

Here function volume is called to calculate volume of three concrete cubes. private void FCCWt1_Leave(object sender, EventArgs e) CCCWt1 = Convert.ToDouble(FCCWt1.Text); CCCDen1 = Math.Round((CCCWt1 / (CCVol(CCCLen1, CCCWid1, CCCHt1))), 3); FCCDen1.Text = CCCDen1.ToString(); } private void FCCWt2_Leave(object sender, EventArgs e) { CCCWt2 = Convert.ToDouble(FCCWt2.Text) CCCDen2 = Math.Round((CCCWt2 / (CCVol(CCCLen2, CCCWid2, CCCHt2))), 3); FCCDen2.Tex CCCDen2.ToString(); private void FCCWt3_Leave(object sender, EventArgs e) ł CCCWt3 = Convert.ToDouble(FCCWt3.Text); CCCDen3 = Math.Round((CCCWt3 / (CCVol(CCCLen3, CCCWid3, CCCHt3))), 3); FCCDen3.Text = CCCDen3.ToString(); Function to calculate average is called CCCWtAvg = ThreeAvg(CCCWt1, CCCWt2, CCCWt3); FCCWtAvg.Text = CCCWtAvg.ToString(); CCCDenAvg = ThreeAvg(CCCDen1, CCCDen2, CCCDen3); FCCDenAvg.Text = CCCDenAvg.ToString(); Data entry for observed load, calculating actual load and compressive strength for all three samples and writing it on the form private void FCCObR1_Leave(object sender, EventArgs e) CCCObR1 = (Convert.ToDouble(FCCObR1.Text)); CCCAct1= Math.Round((CCCMCCon* CCCObR1),2); CCCCS1 = Math.Round((CCCAct1 * 1000) / (CCCLen1 * CCCWid1), 2); FCCActR1.Text = CCCAct1.ToString(); FCCCS1.Text = CCCCS1.ToString(); private void FCCObR2_Leave(object sender, EventArgs e)



CCCObR2 = (Convert.ToDouble(FCCObR2.Text)); CCCAct2 = Math.Round((CCCMCCon * CCCObR2), 2); CCCCS2 = Math.Round((CCCAct2 * 1000) / (CCCLen2 * CCCWid2), 2); FCCActR2.Text = CCCAct2.ToString(); FCCCS2.Text = CCCCS2.ToString(); private void FCCObR3_Leave(object sender, EventArgs e) CCCObR3 = (Convert.ToDouble(FCCObR3.Text)); CCCAct3 = Math.Round((CCCMCCon * CCCObR3), 2); CCCCS3 = Math.Round((CCCAct3 * 1000) / (CCCLen3 * CCCWid3), 2) Function to calculate average is called CCCActAvg = ThreeAvg(CCCAct1, CCCAct2, CCCAct3); CCCObRAvg = ThreeAvg(CCCObR1, CCCObR2, CCCObR3); CCCCSAvg = ThreeAvg(CCCCS1, CCCCS2, CCCCS3); FCCActR3.Text = CCCAct3.ToString(); FCCCS3.Text = CCCCS3.ToString(); FCCObRAvg.Text = CCCObRAvg.ToString(); FCCActRAvg.Text = CCCActAvg.ToString(); FCCCSAvg.Text = CCCCSAvg.ToString(); Checking individual compressive strength with respect to average compressive strength for variation of +/- 15% if (CCCCS1 < 0.85 * CCCCSAvg || CCCCS1 > 1.15 * CCCCSAvg || CCCCS2 < 0.85 * CCCCSAvg || CCCCS2 > 1.15 * CCCCSAvg || CCCCS3 < 0.85 * CCCCSAvg || CCCCS3 > 1.15 * CCCCSAvg) { MessageBox.Show("Individual Values differ more than +/-15% of Average Compressive Values");

If the results are non-confirming then user is given option to re-test the sample or else non-confirming results are stored to record.

DialogResult ChangeVal = MessageBox.Show("Individual Values differ more than +/- 15% of Average Compressive Values.....Do You Want to Change The Results", "Change Results", MessageBoxButtons.YesNo);

If the uses opts for discarding non-confirming tests results and wishes to start fresh data entry the old values are discarded by making input cell value =0.000 if (ChangeVal == DialogResult.Yes)

{

FCCLen1.Text = "0.000"; FCCLen2.Text = "0.000"; FCCLen3.Text = "0.000"; FCCWid1.Text = "0.000"; FCCWid2.Text = "0.000"; FCCWid3.Text = "0.000"; FCCHt1.Text = "0.000"; FCCHt2.Text = "0.000"; FCCHt3.Text = "0.000"; FCCWt2.Text = "0.000"; FCCWt3.Text = "0.000"; FCCObR1.Text = "0.000"; FCCObR2.Text = "0.000"; FCCObR3.Text = "0.000"; FCCActR1.Text = "0.000"; FCCActR2.Text = "0.000"; FCCActR3.Text = "0.000"; FCCCS1.Text = "0.000"; FCCCS2.Text = "0.000"; FCCCS3.Text = "0.000"; FCCObRAvg.Text = "0.000"; FCCActRAvg.Text = "0.000";

If the user opts for storing non-confirming tests results private void CSRb28d_CheckedChanged(object sender, EventArgs e) { CCCuringPeriod = 28;

FCCC_B.Text = "28 "; CCCGrade = Convert.ToDouble(FCCGrade.Text); FCCC_A.Text = CCCGrade.ToString();

}

```
Results are checked for respective grade and age of sample
and its compressive strength value.
} else if ((ChangeVal == DialogResult.No))
```

MessageBox.Show("The Non Confirming Results will be Stored");

private void FCCGrade_Leave(object sender, EventArgs e

CCCGrade = Convert.ToDouble(FCCGrade.Text);

Check for 7 days curing cube compressive strength private void CSRb7d_CheckedChanged(object sender, EventArgs e)

{ CCCuringPeriod = 7; FCCC_B.Text = " "; CCCGrade = Convert.ToDouble(FCCGrade.Text); FCCC_A.Text = CCCGrade.ToString(); FCCC_B.Text = "7"; CCCGradeP = CCCGrade * 0.67; FCCC_C.Text = (CCCGradeP.ToString());

Check for 28 days curing cube compressive strength

(4) Testing the Program.

Figure-3 shows data input and output of compressive strength with remarks of compressive strength after 28 days for M20 Grade of Concrete. The results are verified by manual calculations and found correct.

As per Figure-4 the user is given option either to change the non-confirming results with re-test, then he can opt to change the results by clicking yes. If option yes is given then



all the values becomes zero and form becomes blank. If opted no then the non-confirming results are stored for records. The radio button provided on form either to select curing period of 7 days or 28 days and input of concrete grade governs the criteria for the conformity to the standards. If radio button 7 days is selected the Remarks at the bottom of the form changes to 0.67 * Grade of concrete selected and for selection of curing period of 28 days full compressive strength required as per norms is displayed at the bottom of the form.

	Reference Con	le IS 516-1959 R	coffiremed 2013	E.	
Sample ID ABC123	Compres	are strength of t	contrete Canet.		
Machine Calibration Constant. 1.000	Concrete	Grade M 20	Age in Days	③ 28 Days	
Specimen	1	2	э	Average	
Length of Sample in mm	150	148	149	149	
Width of Sample in man	149	148	150	149	
Height of Sample, in mm	150	150	150	[150	SAVE
Weight of Cube. in Kg.	8.500	8.540	8.520	8.52	Tested By
Density of Concrete in kg/Cum	2535.421	2599.221	2541.387	2558.68	Date of Test
Observed Load in kN.	500	450	480	476.67	5/ 6/2020 =-
Actual Load in kN	500	450	480	476.67	
Compressive Stress in N/Squan.	22.37	20.54	21.48	21.46	
REQUAIRED MINIMU	M COMPREMANDER M 28 DAY Figure -3 Inp	REMARKS SSIVE STRENG S AGE OF CONC out and Output of	RETE = 20 Compressive Str	GRADE CONCRETE	
Re	ference Code	15 516-1959 Re-	affiremed 2013.		
Sample ID ABC123	Compressiv	re Strength of Co	ncrete Cubes.		
Machine Calibration Constant	Concrete Gr	ade M 30	Age in Days	0.28 Dava	
	1	2	3	Asserance	
Specimen Length of Sample in mm	150	148	149	149	
Width of Sample in mm	149	Changes Bassing		1	1
Heidst of Samula is mm	150	contraction of the source			SAVE
riega or sample. In min	R 500	Individual Values differ more than +/- 15% of Average Compressive ValuesDo You Want to Change The Results Taired Div.			
Weight of Cube, in Kg.	8.300	-		Yes No.	Ajay ~
Density of Concrete in kg/Cum	2535.421		1		Date of Test
Observed Load in kN.	550	800	550	633.33	5/ 6/2020
Actual Load in kN.	550	800	550	633.33	
Compressive Stress in N/Squan.	24.61	36.52	24.61	28.58	
REQUAIRED MINIMUM	COMPRESS	REMARKS IVE STRENGTI	IFORM 30	GRADE CONCRETE	
A	7 DAYS	AGE OF CONCR	ETE = 22.5 N/	Sqmm.	
	Figure -4 D	ialog Box Showir	ng variation of res	sults	
	Refe	rence Code IS Flexural S	516-1959 Rea	iffiremed 2013. icrete.	
Sample ID	1		Sam	le Size	
Machine Calibration Constant	1,000			0.0CmX10.0CmX50	0Cm
Concrete Grade M	20	1	01	5.0CmX15.0CmX70	0Cm
Specimen	1	2	3	Average	
Observed Reading in N.	0.000	0.000	0.000		
Actual Reading in N.	0.000	0.000	0.000		
Span of Support in mm			400.00		Í.
Crack Distance from Nearest Support in mm.	0.000	0.000	0.000		10
Flextural Stress in N/Sqmm.					
Tested By		Date of Te	st 5/ 6/2020		SAVE
5 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4					

Figure -5 Flexural Strength Test Input form



(B) Flexural Strength of Concrete

The form for flexural strength calculations is designed as per Figure -5. The input data like Sample ID, Machine calibration constant, grade of concrete, onserved reading, span of support and crack distance to nearest support is given as input. The span input is restricted between 400 to 450mm by putting if condition in the program. The selection of sample size either 10.0x10.0x50cm or 15x.0x15.0x70.0cm is done by clicking radio button The flexural strength as per the sample size selected on radio button and depending upon the distance of crack from nearest suport one of the two formula as per stated (1) or (2) is used and final flexural strengths are calculated as per Figure-6 for three specimens.

(5) Documentation.

The Programs so prepared are cleaned for duplicate variables, intermediate checks and a neat & clean and compact program stored in hard and soft copies.

Sample ID	PQR245		Sample S	ize	
Machine Calibration Constant.	1.000		10.00	CmX10.0CmX50.0)Cm
Concrete Grade. M	30]	○ 15.00	CmX15.0CmX70.0	OCm
Specimen	1	2	з	Average	
Observed Reading in N.	9000	9250	9100	9116.67	
Actual Reading in N.	9000	9250	9100	9116.67	
Span of Support in num		4	25		
ick Distance from Nearest Support in mm.	200	205	190]	
Flextural Stress in N/Sqmm.	3.82	3.93	3.87	3.87	
Tested By Divyang		Date of Test	5/ 6/2020	@-	SAVE

Figure -6 Flexur<mark>al</mark> Strength Test output

III. CONCLUSION

With help of programing language a Graphic User Based program can be devised for two major properties of concrete compressive strength and (ii) flexural strength of (i) cocnrete. The program so prepared are standalone and do not requaire tools like MSExcel or any other cell based data sheet tools. The calculations formulea, validations for results, ranges for the inputs and results fixed once are cannot be changed or altered by the operator and thus the accuracy of the results is assured thorughout the use of the program. The results of compressive strength and flexural strength so obtained from the program are fast correct and accurate compared to other conventional tools. The results are stored as separated database and can be retrived as and when requaired with just reference to Poject Code Also other tests be programed and bunch of progams be prepared as software for civil engineering material testings.

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