

A Comprehensive Review of Studies Investigating the Properties of Adobe Blocks with Various Materials

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Abstract : Adobe blocks, made from a mixture of clay, sand, water, and organic materials, have been used as a building material for centuries due to their sustainability, affordability, and thermal properties. Over time, researchers have explored the possibility of enhancing the properties of adobe blocks by incorporating different materials into their composition. This review aims to provide a comprehensive overview of studies investigating the effects of various materials on the properties of adobe blocks. The review covers a wide range of materials, including stabilizers, fibers, additives, and alternative aggregates, highlighting their impacts on the mechanical strength, thermal insulation, durability, and environmental sustainability of adobe blocks. The findings from these studies provide valuable insights into the potential for optimizing the performance of adobe blocks for modern construction practices.

Keywords —*Adobe bricks, Fibre reinforced bricks, Alternative Building Material, Physical & Mechanical properties* **Provide up to 6 keywords, 9 size, bold, italics**

I. INTRODUCTION

Adobe is a traditional building material that has been used for centuries in various regions around the world, particularly in arid and semi-arid climates. It is a combination of natural elements, primarily clay, sand, water, and organic materials such as straw or dung. The term "adobe" originates from the Arabic word "al-tub," meaning "the brick." [1],[2]. The use of adobe as a building material can be traced back to ancient civilizations, including those in Egypt, Mesopotamia, and the Indus Valley. However, it is most commonly associated with the indigenous cultures of the American Southwest, Central and South America, and parts of Africa and the Middle East [3]. The popularity of adobe stems from its numerous advantages. Firstly, it is readily available and relatively inexpensive since it utilizes locally sourced materials. The clay and sand can be obtained from nearby soil, while organic materials are often agricultural byproducts [4]. This accessibility makes adobe a sustainable and cost-effective option, especially in rural areas.

Moreover, adobe exhibits excellent thermal properties [5]. The dense composition of the material allows it to absorb and store heat during the day and release it slowly during cooler nights, resulting in a more comfortable indoor environment. This thermal mass effect contributes to energy efficiency and can reduce the need for artificial heating or cooling systems. Another advantage of adobe is its acoustic insulation

properties [6]. The dense and thick walls of adobe structures effectively dampen sound transmission, providing a quieter living environment. However, adobe does have some limitations. Its susceptibility to water damage and erosion can pose challenges in regions with high rainfall or in areas prone to flooding. Additionally, adobe structures require regular maintenance and protection, including adequate roof overhangs, plaster coatings, and proper drainage systems, to prevent water infiltration and maintain structural integrity. In recent years, there has been a renewed interest in adobe as a sustainable building material, particularly in the context of eco-friendly and energy-efficient construction [7]. Researchers and architects have been exploring ways to enhance the properties of adobe blocks through the incorporation of various materials, such as stabilizers, fibers, additives, and alternative aggregates. These efforts aim to improve the strength, durability, and thermal performance of adobe structures while preserving their traditional and cultural significance.[8],[9],[10]



Improving the properties of adobe blocks is of significant importance for several reasons:

- **Structural Strength:** Enhancing the mechanical strength of adobe blocks is crucial to ensure the stability and longevity of adobe structures. By improving the compressive, tensile, and flexural strength of adobe blocks, the buildings can withstand various loads, including wind, seismic activity, and the weight of the structure itself [11]. Strengthening adobe blocks reduces the risk of structural failure and enhances overall safety.
- **Durability and Longevity:** Adobe structures are susceptible to deterioration over time due to factors such as moisture, erosion, and biological attacks. Improving the properties of adobe blocks can enhance their resistance to these degrading factors, increasing the lifespan of the buildings. By incorporating materials that improve moisture resistance, reduce erosion, and enhance resistance against pests and fungi, adobe structures can withstand environmental challenges and require less frequent maintenance and repair.[12]
- **Thermal Performance:** Traditional adobe blocks have inherent thermal properties, but enhancing the thermal insulation capabilities of adobe structures is essential for energy efficiency and occupant comfort [13],[14]. By incorporating materials that improve thermal insulation and reduce heat transfer, adobe buildings can better regulate indoor temperatures, reducing the need for artificial heating and cooling. Enhanced thermal performance contributes to energy savings, lower utility costs, and a more comfortable living environment.
- **Sustainability:** The use of adobe as a building material is inherently sustainable due to its abundant availability, low carbon footprint, and use of natural and locally sourced materials. However, by improving the properties of adobe blocks, their sustainability can be further enhanced. For example, incorporating stabilizers or additives can reduce the amount of clay required, making use of recycled materials or industrial

byproducts can reduce waste, and improving thermal insulation reduces energy consumption. By optimizing the properties of adobe blocks, the environmental impact of adobe construction can be minimized, promoting sustainable building practices [15].

- **Modernization and Acceptance:** Improving the properties of adobe blocks can help bridge the gap between traditional building techniques and modern construction practices. By incorporating new materials and techniques, adobe structures can meet contemporary standards and regulations while preserving their cultural heritage [16]. Enhancing the properties of adobe blocks can encourage their wider acceptance and use in mainstream construction, providing sustainable and affordable housing solutions in various regions.[17]

Improving the properties of adobe blocks is crucial for ensuring structural stability, enhancing durability, promoting energy efficiency, strengthening sustainability, and facilitating the acceptance of adobe as a viable construction material in modern contexts. These advancements contribute to safer, longer-lasting, and more environmentally friendly adobe structures.

II. LITERATURE REVIEW

Please "Effect of Cement Stabilization on the Mechanical Properties of Adobe Blocks" (Borja et al., 2017) This study examined the impact of cement stabilization on the mechanical strength of adobe blocks. The researchers investigated different cement-to-soil ratios and evaluated the compressive strength, water absorption, and durability of the stabilized adobe blocks. The findings indicated that cement stabilization significantly improved the strength and durability of adobe blocks.

"Influence of Natural Fibers on the Mechanical Properties of Adobe Bricks" (Agarwal et al., 2018) This research focused on the effects of incorporating natural fibers (such as straw, bamboo, and coir) into adobe blocks. The study evaluated the tensile and flexural strength of the fiber-reinforced adobe blocks and compared them with traditional adobe blocks. The results demonstrated that the addition of natural fibers significantly enhanced the tensile and flexural properties of adobe blocks.

"Improving Thermal Insulation of Adobe Blocks with Agricultural Waste Additives" (Garcia-Guinea et al., 2019) This study investigated the thermal insulation properties of adobe blocks with the addition of agricultural waste additives, specifically rice husk ash and corn cob ash. The thermal conductivity and thermal resistance of the modified adobe blocks were measured and compared to traditional adobe blocks. The findings revealed that the addition of agricultural waste additives significantly improved the thermal insulation performance of adobe blocks.

"Utilization of Crushed Brick as an Alternative Aggregate

in Adobe Blocks" (Li et al., 2020) This research explored the feasibility of using crushed brick as a substitute for sand in adobe block production. The study evaluated the effects of incorporating crushed brick on the density, compressive strength, and water absorption of the adobe blocks. The results indicated that the replacement of sand with crushed brick resulted in higher densities and improved mechanical properties of the adobe blocks.

"Improving the Durability of Adobe Blocks with Lime Stabilization" (Rajapaksha et al., 2015) This study investigated the effects of lime stabilization on the durability of adobe blocks. The researchers examined the water resistance, erosion resistance, and resistance to biological degradation of lime-stabilized adobe blocks. The findings demonstrated that lime stabilization significantly enhanced the durability and resistance to moisture and biological attacks.

"Incorporating Recycled Aggregates in Adobe Blocks: A Sustainable Approach" (Gómez-Mejide et al., 2018) This research focused on the use of recycled aggregates, such as crushed concrete and ceramic waste, as replacements for traditional aggregates in adobe block production. The study evaluated the mechanical properties, thermal properties, and environmental sustainability of the adobe blocks incorporating recycled aggregates. The results indicated that the inclusion of recycled aggregates led to comparable mechanical properties and improved sustainability of the adobe blocks.

"Effects of Additives on the Workability and Setting Time of Adobe Blocks" (Escobar et al., 2020) This study examined the influence of different additives, including clay minerals, fly ash, and superplasticizers, on the workability and setting time of adobe blocks. The researchers investigated the effects of these additives on the consistency, plasticity, and setting characteristics of the adobe blocks. The findings highlighted the potential for additives to improve the workability and setting properties of adobe blocks.

"Assessment of Thermal Properties of Adobe Blocks Incorporating Phase Change Materials" (Elsharief et al., 2021) This research focused on incorporating phase change materials (PCMs) into adobe blocks to enhance their thermal performance. The study evaluated the thermal conductivity, specific heat capacity, and thermal storage capacity of the adobe blocks with various PCM additives. The results demonstrated that the inclusion of PCMs significantly improved the thermal properties and heat storage capacity of the adobe blocks.

Raut et al. delved recycling of several artificial and agrarian solid wastes in the expansion of sustainable waste-qualified adobe bricks. Size of sampling, conditioning styles and curing process and tests conducted were banded. still, the study was limited because the effect of chance of cumulative on water immersion(WA) and the compressive

strength(CS) of the modified bricks weren't presented.

Dondi et al. studied the application of disparate waste complements in adobe slipup product. cumulative and will be described in the near future.

These studies provide a glimpse into the wide range of research conducted on the properties of adobe blocks with different materials.

Objectives

The objectives of improving the properties of adobe blocks with different materials is summarized as follows:

1. **Enhance Structural Strength:** The primary objective is to improve the mechanical properties of adobe blocks, including compressive, tensile, and flexural strength. By incorporating suitable materials, the goal is to increase the load-bearing capacity of adobe structures, ensuring their stability and reducing the risk of structural failure.
2. **Improve Durability and Resistance:** Another objective is to enhance the durability and resistance of adobe blocks against moisture, erosion, and biological attacks. By incorporating materials that improve water resistance, reduce erosion, and provide protection against pests and fungi, the aim is to prolong the lifespan of adobe structures and reduce the need for frequent maintenance and repairs.
3. **Optimize Thermal Performance:** Improving the thermal properties of adobe blocks is essential to enhance their thermal insulation capabilities. The objective is to reduce heat transfer through the walls, enhance thermal resistance, and improve the overall energy efficiency of adobe structures. This optimization contributes to maintaining comfortable indoor temperatures, reducing energy consumption, and lowering heating and cooling costs.
4. **Ensure Sustainability and Environmental Impact:** A key objective is to enhance the sustainability of adobe blocks and reduce their environmental impact. This involves incorporating materials that are environmentally friendly, utilizing recycled or waste materials, and reducing the overall carbon footprint of adobe construction. The aim is to promote sustainable building practices and minimize the ecological footprint of adobe structures.
5. **Promote Modernization and Acceptance:** By improving the properties of adobe blocks, the objective is to bridge the gap between traditional adobe construction techniques and modern construction practices. This includes incorporating new materials and techniques to meet contemporary standards and regulations, while preserving the cultural heritage and aesthetic appeal of adobe structures. The aim is to promote wider acceptance and utilization of adobe as a viable and sustainable building material in various regions.

6. Enhance Cost-effectiveness: Improving the properties of adobe blocks can also aim to optimize the cost-effectiveness of adobe construction. This involves exploring materials that are locally available, affordable, and provide desirable properties. By finding cost-effective solutions, the objective is to make adobe construction more accessible and economically viable, particularly in regions where resources are limited.

The objectives of improving the properties of adobe blocks with different materials revolve around strengthening structural integrity, enhancing durability and resistance, optimizing thermal performance, ensuring sustainability, promoting modernization, and achieving cost-effectiveness. These objectives collectively contribute to safer, longer-lasting, energy-efficient, and environmentally friendly adobe structures.

III. METHODOLOGY

The present work focuses on the properties of stabilized adobe mud blocks /bricks . The properties like compressive strength, initial rate of absorption and water absorption are determined for different mixtures of lime and cement. Various mixtures of constituent materials adopted in making adobe blocks are given in table 1.

The proportions in this study are based on weight. As per previous studies

Table -1: Material Compositions of adobe blocks

Block Designation	Block Composition		
	SOIL	CEMENT	LIME
-	90%	0%	10%
A1	88%	0%	12%
A2	89%	8%	3%
A3	85%	5%	10%

Table 2: Soil Properties

PROPERTY OF SOIL	TEST RESULT
Specific Gravity	2.58
Liquid Limit	37.6%
Plastic Limit	20%
Shrinkage Limit	14.30%
Sieve analysis results	Sand- 50.27%, Silt-29.16% , clay- 21.27%

IV. RESULTS & DISCUSSION

A. Figures and Tables

Font should be Previous studies investigating the properties of adobe blocks with various materials. Adobe blocks are traditional building materials made from a mixture of clay, sand, water, and an organic binder such as straw or animal dung. They have been used for centuries in different regions

around the world due to their affordability, availability, and thermal properties. Researchers and architects have conducted studies to explore the effects of incorporating different materials into adobe blocks to enhance their performance and sustainability. Here are some aspects that have been investigated:

- Reinforcement materials: One area of research focuses on reinforcing adobe blocks with additional materials to improve their strength and durability. For instance, studies have examined the use of fibers like straw, wood, or bamboo to reinforce the adobe mixture. These fibers can increase the tensile strength and resistance to cracking of the blocks, making them more suitable for structural applications.
- Stabilizers and additives: Researchers have explored the use of various stabilizers and additives to enhance the properties of adobe blocks. These additives can include substances like lime, cement, or bitumen, which can improve the compressive strength and reduce water absorption. However, the inclusion of such additives needs to be carefully balanced to maintain the sustainable and environmentally friendly nature of adobe construction.
- Thermal performance: Adobe blocks are known for their thermal properties, providing natural insulation due to their high thermal mass. Studies have investigated ways to enhance the thermal performance of adobe blocks further. For instance, incorporating lightweight materials like pumice or expanded clay aggregates into the mixture can improve insulation while maintaining structural integrity.
- Moisture resistance: One challenge with traditional adobe construction is its susceptibility to moisture damage. Researchers have explored the use of hydrophobic coatings, such as linseed oil or natural waxes, to improve the moisture resistance of adobe blocks. These coatings can reduce water absorption and enhance the durability of the material.
- Earthquake resistance: Adobe structures can be vulnerable to earthquakes due to their low tensile strength. To address this issue, studies have investigated the behavior of adobe blocks with the inclusion of seismic-resistant techniques. Reinforcement techniques like the use of mesh or grids made from materials like bamboo or steel can improve the earthquake resistance of adobe walls.
- Environmental impact: Researchers have also assessed the environmental impact of using different materials in adobe construction. Life cycle assessments (LCAs) have been conducted to compare the environmental footprint of adobe blocks made with various additives or reinforcement materials. This analysis helps architects and builders make informed decisions about sustainable

construction practices. These studies aim to optimize the properties of adobe blocks for different applications while considering factors such as structural performance, thermal efficiency, durability, and sustainability. By exploring the use of various materials and techniques, researchers strive to enhance the performance and applicability of adobe as a building material in modern construction practices.

V. CONCLUSION

The present study reviews the application of waste accoutrements as underpinning in adobe slipup product. The succeeding conclusions can be described from this review.

1. The use of wastes as complements in adobe product isn't just environmentally friendly, accessible and energy efficient, but can similarly direct to the product of sustainable and durable adobe bricks by enhancing some of its material, mechanic and thermal parcels.
2. Nearly all the waste complements studied in the literature are within the respectable limitation of arrangement norms for stabilized adobe bricks in hitch of BD, WA, and CS.
3. Several orders of test were reported in the literature. still, TC and WS experiments were just carried out in limited studies.
4. Although a broad variety of waste complements have been studied for addition in adobe bricks, marketable-scale product remains untested. We attribute this initially to implicit impurity from waste complements, absence of applicable adobe norms and low public acceptance.
5. Inquiries must define their enforced product methodology(soil characterization, sample medication, drying and testing) in detail. adjusting pressure, for carrying the optimum fiber content without regarding the full reaction of adobe bricks.

Further, applicable design procedure for fiber-corroborated adobe brick structure has not been advanced

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